

Work Order ID 130738***130738***

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Tuesday, March 24, 2015 1:36:58 PM

Item ID: D206-642-512RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/24/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 15-03-24 Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-512 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B128869

Work Order ID 130738***130738***

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Item ID: D206-642-512RLC

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/24/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging						DAS		
Packaging	Memo	0.00					46		
Packaging	Identify and pack for shipping as per PPP D206-642-512 Location: _____						9-89		15-04-08
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 150409

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN5C34A

Purchased

No

Each

84.0000

**

2

AN5C34A

Bolt

DAS
27

DAS
46

MAR 28 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

2

18918

2

ST286A

43

m130033

19

m131854

8

m131855

8

m131856

8

ST336

39

m130485

7

m131177

32

D206-642-541

Manufactured

No

Each

3.0000

**

D206-642-541

Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

1

128593

1

FG073

2

128595

1

128596

1

DAS
46
9-89

128809

DAS
46
9-89

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D3672-7

Manufactured No

Each

755.0000

Start Qty: 1.00

Required Qty: 1.00

D3672-7

Washer, Phenolic

**

DAS
27
MAR 27 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

9

93370

9

ST055

49

120476

49

ST064A

697

124419

197

129987

500

24

D206-648-013

Manufactured No

Each

17.0000

**

1

D206-648-013

Ground Handling Wheel Modification

DAS
46
9-89

Location

Loc Qty

Loc Code

PKG013

17

115114

5

127607

1

127608

2

128931

4

128932

1

129959

4

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D2932-2 Manufactured No

Each 9.0000

Start Qty: 1.00

Required Qty: 1.00

D2932-2
Saddle RH Out, 206

DAS 27 9-89
DAS 46 9-89

DAS 66 9-89

Location	Loc Qty	Loc Code
ST392	4	
114497	4	
ST396	3	
125059	3	
ST403	2	
121757	1	
125656	1	

MAR 26 2015

D2933-2 Manufactured No

Each 6.0000

D2933-2
Saddle RH In, 206

**

DAS 27 9-89
DAS 46 9-89

DAS 66 9-89

Location	Loc Qty	Loc Code
ST389	5	
114499	5	
ST396	1	
125657	1	

B1307a

MAR 31 2015

D2938-2 Manufactured No

Each 7.0000

D2938-2
Saddle RH Out, 206

**

DAS 27 9-89
DAS 46 9-89

DAS 66 9-89

Location	Loc Qty	Loc Code
ST390	3	
114500	3	
ST395	3	
123741	3	
ST403	1	
125658	1	

B12571

MAR 26 2015

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D2939-2

Manufactured No

Each

10.0000

Start Qty: 100

Required Qty: 1.00

D2939-2

Saddle RH In, 206

**

DAS
27
9-89

DAS
46
9-89

MAR 26 2015

DAS
86
9-89

Location

Loc Qty

Loc Code

ST391

4

114501

4

ST395

4

122887

1

125098

3

ST396

1

121748

1

ST403

1

125659

1

AN3C41A

Purchased No

Each

272.0000

**

AN3C41A

Bolt

DAS
27
9-89

DAS
46
9-89

MAR 26 2015

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

10

122843

5

124975

1

m130081

4

ST338a

175

131651

75

m128491

25

m131367

75

ST347

87

m130726

12

m131856

75

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D2652

Manufactured No

Each

617.0000

Start Qty: 1.00

Required Qty: 1.00

D2652

Bushing

**

DAS 27 9-89
MAR 26 2015
DAS 46 9-89

Location	Loc Qty	Loc Code
FG	45	
31985	45	
ST009	236	
129992	236	
ST012a	336	
123711	32	
124422	3	
129993	301	

MS21043-3

Purchased No

Each

1,210.000

**

MS21043-3

Nut

Location	Loc Qty	Loc Code
FG	80	
103691	80	
FP001	124	
m130673	124	
GA	15	
m130673	15	
ST260a	382	
m131677	382	
ST304	609	
m131340	609	

DAS 27 9-89

DAS 27 9-89
MAR 26 2015
DAS 46 9-89

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

AN5C11A

Purchased

No

Each

184.0000

Start Qty: 1.00

Required Qty: 1.00

AN5C11A

Bolt

**

DAS
27
9-89

DAS
46
9-89

MAR 26 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FG	4	
103715	4	
ST286A	150	
M126105	49	
M127817	1	
M131305	50	
M131624	50	
ST338	28	
M131139	28	
ST339	2	
M127817	2	

Each

642.0000

**

DAS
27
9-89

DAS
46
9-89

MAR 26 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FG	14	
103344	4	
121657	10	
ST312A	376	
m131320	76	
m131618	300	
ST345	252	
m130716	52	
m131410	200	

AN4C6A

Purchased

No

AN4C6A

Bolt

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D3672-3

Manufactured No

Each

712.0000

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Washer, Phenolic

**

DAS
27
MAR 26 2015

DAS
46
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG	63	
84432	11	
89273	52	
FP001	14	
107316	14	
ST055	635	
121577	16	
127875	119	
129916	500	

24

NAS1149C0432R

Purchased

No

Each

3,771.000

**

NAS1149C0432R

WASHER

DAS
27
9-89

DAS
27
MAR 26 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

GA	2312	
m125807	476	
m131467	1836	
ST271	1459	
m131452	1459	

24

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

MS21043-4

Purchased

No

Each

Start Qty: 1.00
1,263.000

Required Qty: 1.00

MS21043-4

Nut

**

DAS 27
MAR 26 2015

DAS 46
9-29

DAS
66
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

408

m128798

408

ST304

815

m128818

34

m131697

781

D3407-043

Manufactured

No

Each

19.0000

D3407-043

Tow Ring

**

DAS 27
MAR 26 2015

DAS 46
9-29

DAS
66
9-89

Location

Loc Qty

Loc Code

st530

13

120517

5

123729

8

ST532

6

114527

6

D3456-1

Manufactured

No

Each

79.0000

D3456-1

Washer

**

DAS 27
MAR 26 2015

DAS 46
9-29

DAS
66
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST051A

72

128456

22

129861

50

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D3457-1

Manufactured No

Each

48.0000

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Washer

DAS

06

9-89

**

DAS

27

9-89

DAS

46

9-89

MAR 26 2015

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

26

121777

10

127393

16

t051a

12

129758

12

D2712

Manufactured No

Each

703.0000

**

DAS

27

9-89

DAS

46

9-89

MAR 26 2015

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

198

115155

194

121858

4

ST012a

450

127910

250

130024

200

DAS

06

9-89

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

D2934

Manufactured No

Each

77.0000

Start Qty: 1.00

Required Qty: 1.00

D2934

Saddle Spacer

DAS
63
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

71

121765

25

123631

6

128810

40

**

DAS
27
MAR 27 2015
46
9-89

D2935

Manufactured No

Each

54.0000

**

D2935

Saddle Spacer

DAS
66
9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

13

120514

13

ST025A

35

121970

35

DAS
27
MAR 27 2015
46
9-89

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

AN3C36A

Purchased

No

Each

289.0000

Start Qty: 1.00

Required Qty: 1.00

AN3C36A

Bolt

**

DAS
46

DAS
27
9-89

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

16

101261

4

122204

2

m131367

10

FP001

76

m131856

76

ST338a

130

131651

80

m130874

50

ST347

67

m131367

67

AN3C35A

Purchased

No

Each

54.0000

**

AN3C35A

Bolt

DAS
27
9-89

DAS
46

MAR 26 2015 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

4

18914

4

ST338a

41

M130851

41

ST348

9

M129514

9

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

NAS1149C0332R

Purchased

No

Each

6,320.000

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

WASHER

68-6
98
DAS

Location

Loc Qty

Loc Code

FP001

2174

123248

34

m130325

2140

ST260a

3000

m131697

3000

ST271

1146

m131340

24

m131618

1122

D3672-1

Manufactured

No

Each

842.0000

D3672-1

Washer, Phenolic

68-6
98
DAS

Location

Loc Qty

Loc Code

FG

10

85222

10

FP001

252

113581

252

ST055

580

120116

80

127322

500

D3396-3

Manufactured

No

Each

36.0000

D3396-3

Bushings

68-6
98
DAS

Location

Loc Qty

Loc Code

FG

6

26772

6

ST037

30

123680

30

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Work Order ID: 130738

130738

Parent Item: D206-642-512RLC

D206-642-512RI C

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 3/24/2015

Required Date: 3/24/2015

AN5C35A

Purchased

No

Each

103.0000

Start Qty: 100

Required Qty: 1.00

AN5C35A

Bolt

DAS
66
9-89

**

DAS
27
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST286A

85

M129871

85

ST336

18

M128687

16

M129940

2

Each

153.0000

**

DAS
27
9-89

DAS
46
9-89

MAR 25 2015

AN5C32A

Purchased

No

Each

153.0000

AN5C32A

BOLT

DAS
66
9-89

**

DAS
27
9-89

DAS
46
9-89

MAR 25 2015

Location

Loc Qty

Loc Code

FG

4

18918

4

ST286A

100

131650

100

ST336

49

m130298

7

m131152

42

Each

158.0000

**

DAS
27
9-89

DAS
46
9-89

MAR 25 2015

MS21043-5

Purchased

No

Each

158.0000

MS21043-5

Nut

DAS
66
9-89

**

DAS
27
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

20

101418

20

GA

81

116548

81

ST304

57

m131317

57

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -557	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X	X								D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-557	WEARSHOE KIT (REPLACES -547 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-642-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6				1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7				1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8				1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9				1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-8	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D4956-15	* WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	* WEARSHOE ⁽¹⁾ (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-39	* WEARSHOE ⁽¹⁾ (REPLACES D3535-39 + D3536-39)
25A					1	1				D4956-35	* WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3536-35)
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1		1						D3407-043	TOW RING
32A	1	1		1						D3456-1	WASHER
32B	2	2		2						D3457-1	WASHER
33	1	1		1						MS21033-3	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: Q

Date: 13.08.12

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -557	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS4449C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: Q
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ITEM	D206-642-511	D206-642-512	PART NUMBER	DESCRIPTION
13	4	4	an5C11a (or AN5C12A)	* bolt (2)
14	4	4	an5C11a (or AN5C13A)	* bolt (2)
15A	8	8	NAS1149C053 2R	WASHER (OR AN960c516L)
15b	8	8	D3672-7	washer (REPLACES NAS1515H5L)
56B	1	1	AN5C15A	BOLT